

Carbon Fiber

Carbon Fiber Sleeve for High Strength Tubular **Structures**

Fabricators know that resin coated carbon fiber structures are stronger and lighter than virtually any other construction types, CARBON FIBER (CA) construction techniques are appearing in everything from state of the art military and aerospace airframes to hockey sticks, fishing rods and model cars.

Our Carbon Fiber braided sleeving provides a strong, biaxial carbon fiber matrix for stiff, lightweight tubular structures up to 3" in diameter without seams or overlap. The tightly braided thick flexible sleeving will form itself to accommodate elliptical or asymmetrical profiles and provide the full coverage required for radial stability and torsional strength. Carbon Fiber constructions can be cut, drilled, sanded and tooled with commonly available power or hand tools. They can be painted or left with the braid structure exposed.











Expansion Range Standard Spool Put-Ups Nominal Part Wall **Available** Lbs/ 100 Size **Thickness** Colors Min. Max. **Bulk Spool Shop Spool** 1/4" CALO.25BK .013" 1/8" 5/16" 500' 100′ Black (BK) 0.38 Black (BK) 1/2" CALO.50BK .013" 1/4" 5/8" 250' 50' 0.75 CARBON LIGHT 3/4" CALO.75BK .013" 5/16" 7/8" 250' 50′ Black (BK) 1.21 1" CAL1.00BK .013" 3/8" 1 1/16" 200' 50' Black (BK) 1.51 1 1/4" CAL1.25BK .013" 1/2" 1 1/2" 125' 25' Black (BK) 1.81 1 1/2" CAL1.50BK .013" 5/8" 1 3/4" 100' 25' Black (BK) 2.26 2" CAL2.00BK .013" 3/4" 2 3/16" 100' 25' Black (BK) 2.72 1/2" CAN0.50BK .020" 1/4" 5/8" 250′ 50' Black (BK) 1.21 3/4" CAN0.75BK .020" 250' 50' Black (BK) 5/16" 7/8" 1.81 CAN1.00BK 1" .020" 7/16" 1 1/16" 200' 50' Black (BK) 2.42 1 1/4" CAN1.25BK .020" 9/16" 1 1/2" 125' 25' Black (BK) 3.02 1 1/2" CAN1.50BK .020" 3/4" 1 3/4" 100' 25' Black (BK) 3.62 2" CAN2.00BK .020" 7/8" 2 3/16" 100' 25' Black (BK) 4.52 2 1/2" CAN2.50BK .020" 1 1/16" 3" 100' 25' Black (BK) 5.43 3/4" CAH0.75BK .030" 3/8" 7/8" 250' 50′ Black (BK) 2.72 CAH1.00BK .030" 1/2" 1 1/16" 200' 50' Black (BK) 3.62 1 1/4" CAH1.25BK .030" 11/16" 1 1/2" 125' 25' Black (BK) 4.83 1 1/2" CAH1.50BK .030" 13/16" 1 3/4" 100' 25' Black (BK) 5.43 2" CAH2.00BK .030" 1" 2 3/16" 100' 25′ Black (BK) 7.25 .030" 1 1/4" 2 1/2" CAH2.50BK 3" 100 25' Black (BK) 9.09 3" CAH3.00BK .030" 1 1/2" 3 1/2" 50' 25' Black (BK) 10.87

- Ideal for Strong **Lightweight Tubular Structures**
- Variety of Diameters, Wall Thicknesses, and Braid Patterns
- Fast Turnaround on **Custom Requirements**
- Custom Lengths **Available**



Strong, lightweight and stable carbon fiber tubes are easy to machine and finish, and mate well with metal fittings.





CARBON FIBER

- Ideal For StrongLightweight TubularStructures
- Variety Of Diameters,
 Wall Thicknesses, And
 Braid Patterns
- Fast Turnaround On Custom Requirements



Scissors

Material

Polyacrylonitrile (PAN)

Grade

CAL, CAN, CAH

Wall Thickness

.013" - .030"

Drawing Number

TF001CAL-WD

	Nominal	Part #	Wall Thickness	Expansion Range		Standard Spool Put-Ups		Available	Lbs/
	Size			Min.	Max.	Bulk Spool	Shop Spool	Colors	100′
CARBON LIGHT	1/4"	CAL0.25BK	0.013"	1/8"	5/16"	500′	100′	Black	0.38
	1/2"	CAL0.50BK	0.013"	1/4"	5/8"	250′	50′	Black	0.75
	3/4"	CAL0.75BK	0.013"	5/16"	7/8"	250′	50′	Black	1.21
	1"	CAL1.00BK	0.013"	3/8"	1 1/16"	200′	50′	Black	1.51
	1 1/4"	CAL1.25BK	0.013"	1/2"	1 1/2"	125′	25′	Black	1.81
	1 1/2"	CAL1.50BK	0.013"	5/8"	1 3/4"	100′	25′	Black	2.26
	2"	CAL2.00BK	0.013"	3/4"	2 3/16"	100′	25′	Black	2.72
CARBON MEDIUM	1/2"	CAN0.50BK	0.020"	1/4"	5/8"	250′	50′	Black	1.21
	3/4"	CAN0.75BK	0.020"	5/16"	7/8"	250′	50′	Black	1.81
	1"	CAN1.00BK	0.020"	7/16"	1 1/16"	200′	50′	Black	2.42
	1 1/4"	CAN1.25BK	0.020"	9/16"	1 1/2"	125′	25′	Black	3.02
	1 1/2"	CAN1.50BK	0.020"	3/4"	1 3/4"	100′	25′	Black	3.62
	2"	CAN2.00BK	0.020"	7/8"	2 3/16"	100′	25′	Black	4.52
	2 1/2"	CAN2.50BK	0.020"	1 1/6"	3"	100′	25′	Black	5.43
CARBON HEAVY	3/4"	CAH0.75BK	0.030"	3/8"	7/8"	250′	50′	Black	2.72
	1"	CAH1.00BK	0.030"	1/2"	1 1/16"	200′	50′	Black	3.62
	1 1/4"	CAH1.25BK	0.030"	11/16"	1 1/2"	125′	25′	Black	4.83
	1 1/2"	CAH1.50BK	0.030"	13/16"	1 3/4"	100′	25′	Black	5.43
	2"	CAH2.00BK	0.030"	1"	2 3/16"	100′	25′	Black	7.25
	2 1/2"	CAH2.50BK	0.030"	1 1/4"	3"	100′	25′	Black	9.09
	3"	CAH3.00BK	0.030"	1 1/2"	3 1/2"	50′	25′	Black	10.87

Carbon Fiber Sleeve For High Strength Tubular Structures

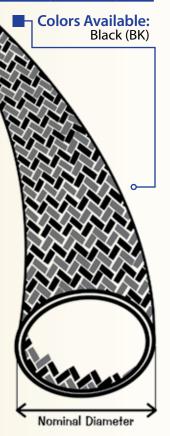
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www.techflex.com 800.323.5140 • 973.300.9242 • fax: 973.300.9409 104 Demarest Road • Sparta, NJ 07871





CARBON FIBER



Abrasion Resistance Medium

Abrasion Test Machine Taber 5150

Abrasion Test Wheel Calibrase H-18

Abrasion Test Load 500g

Room Temperature 70°F

Humidity **59%**

Visible Moderate Wear **20 Test Cycles**

Material Completely Worn Through **Material Destroyed 40 Test Cycles**

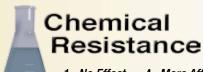
Pre-Test Weight 3,450.9 mg

Post-Test Weight 2,551.7 mg

Test End Loss Of Mass Point Of Destruction 899.2 mg



Non Flammable Rating



1=No Effect 4=More Affected 2=Little Effect 5=Severely Affected 3=Affected

Esters/Keytones	1
UV Light	2

Monofilament Diameter ASTM D-204	NA
Recommended Cutting	Scissor
Colors	1
Wall Thickness	013030
Specific Gravity ASTM D-792	1.75-1.85