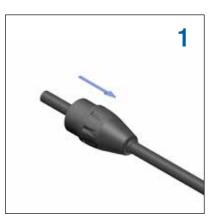
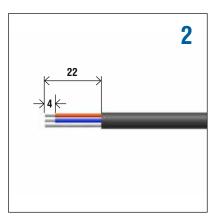
## Amphenol



Slide the nut (Backshell) onto the cable



Strip the cable



Solder the wires to the contacts.



Install the cable clamp flush to the insert making sure to align the slot with the ground contact.



Align the key of the insert with the keyway on the shell then push the pin insert & cable clamp together in the shell.

## ASSEMBLY INSTRUCTIONS

AX SERIES MALE XLR CABLE CONNECTOR



Thread the nut (Backshell) onto the shell (Torque 0.8Nm - 1.2Nm) to activate the cable clamp and close the connector assembly.